



201867 Otter Resort XTR Sleeper Bench Instructions

Note: Installing bench before attaching the fish house will make the installation much easier.

Parts included:

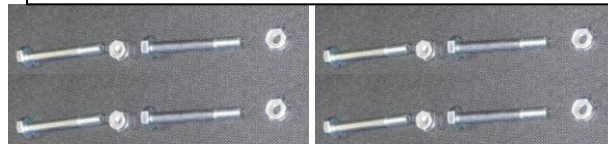
Main support brackets & hardware

Main Support Bar and 2 Short Extra Support Bars

Safety latch bracket & hdwe



Bench Seat Hardware with pins



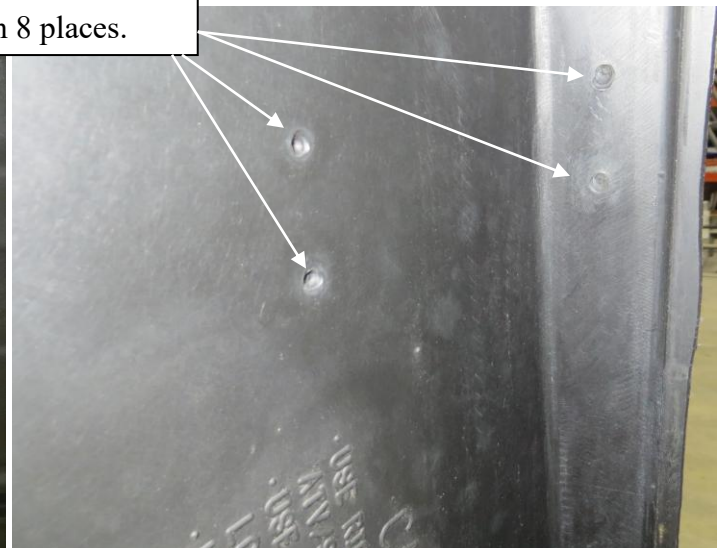
- 1 – Right Bench
- 1 – Center Bench
- 1 – Left Bench
- 1 – Center Console

Tools required:

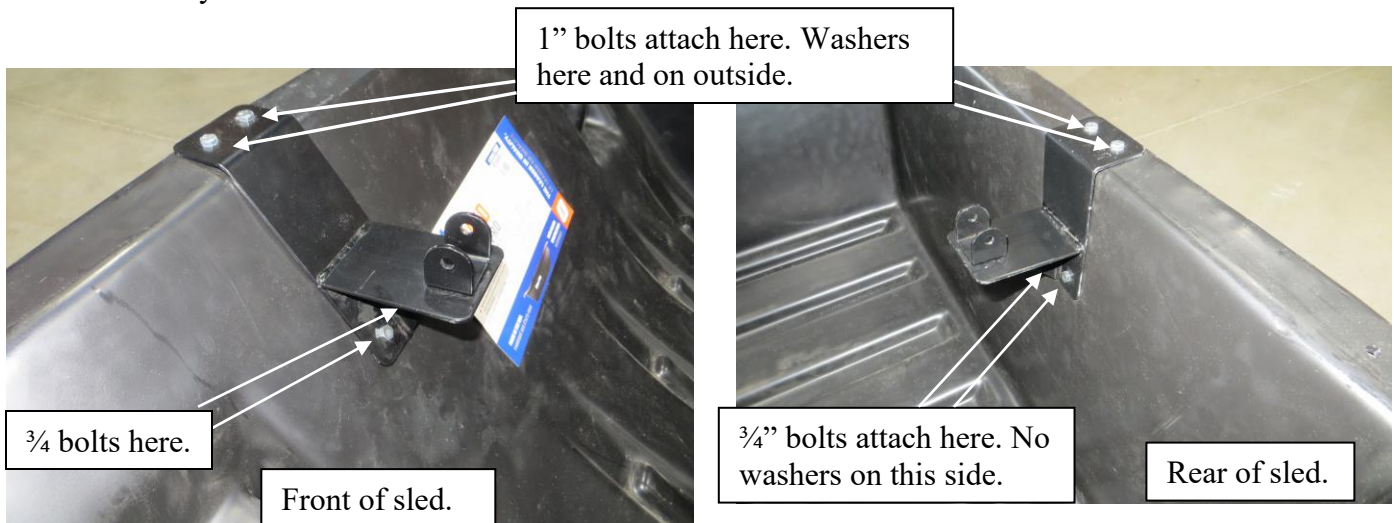
Drill
Phillips bit
3/8" drill bit
5/16" drill bit
5/32" allen bit wrench
Ratchet and 1/4" socket
1/4" wrench

1. Turn the sled on its side and drill out pre-marked holes at the front of the sled and at the back using the 3/8" drill bit and drill.

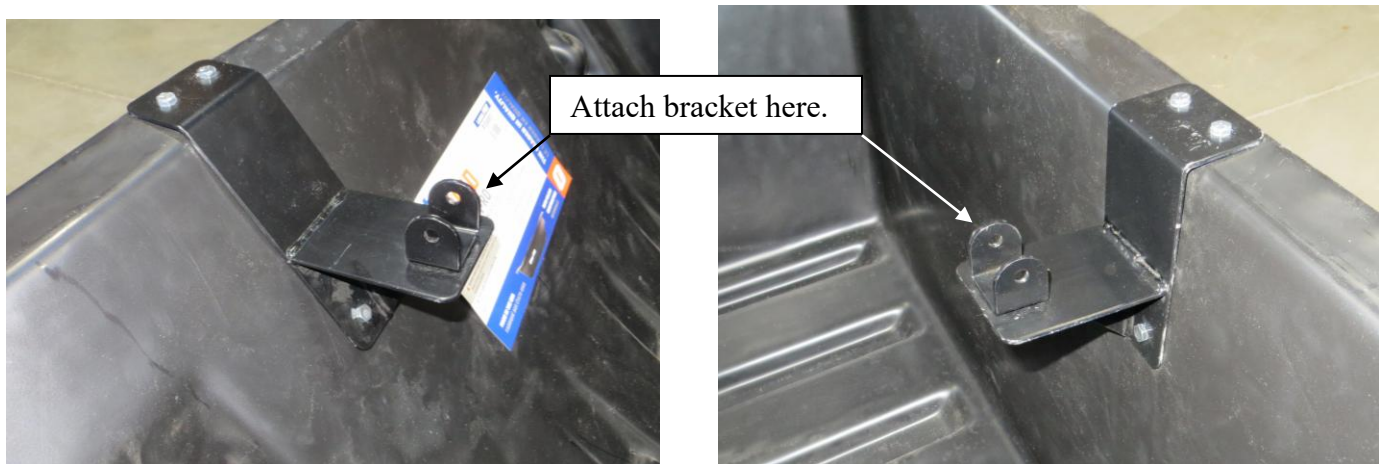
Drill 3/8" hole in 8 places.



2. Attach main support brackets to the sled as shown below using the holes that were previously drilled. Secure top of brackets with $\frac{1}{4}$ x 1" bolts, washers, and nylock nuts. Secure bottom of brackets with $\frac{1}{4}$ x $\frac{3}{4}$ " bolts, washers and nylock nuts.



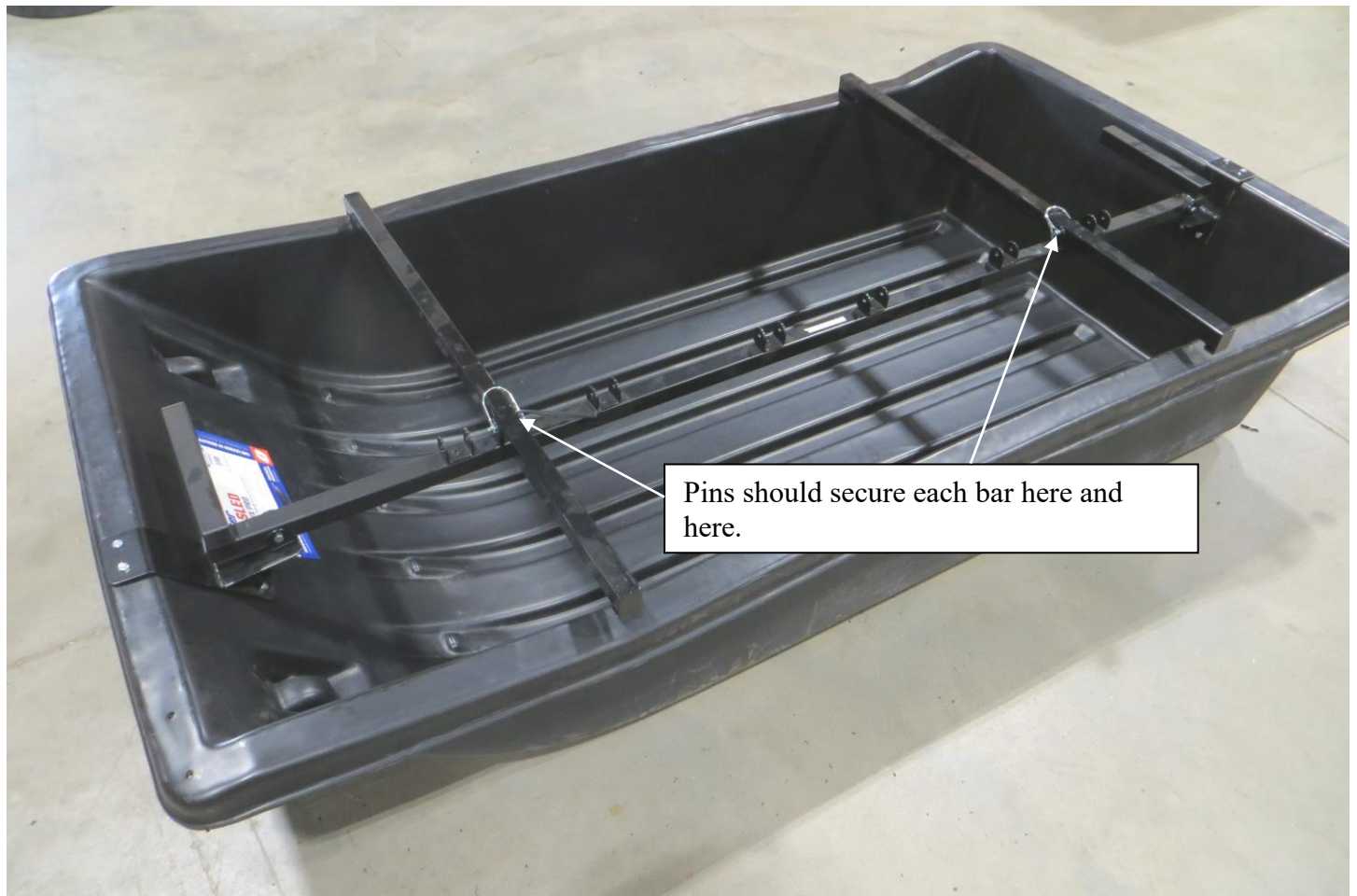
3. Attach the small support bar brackets as shown below. Tighten securely with the black counter sunk allen head screws and nylock nuts.



4. Attach main bench support bar as shown below. If necessary push or pull sled front or rear to align the holes. Secure with $\frac{1}{4}$ x 2" bolts and nylock nuts.



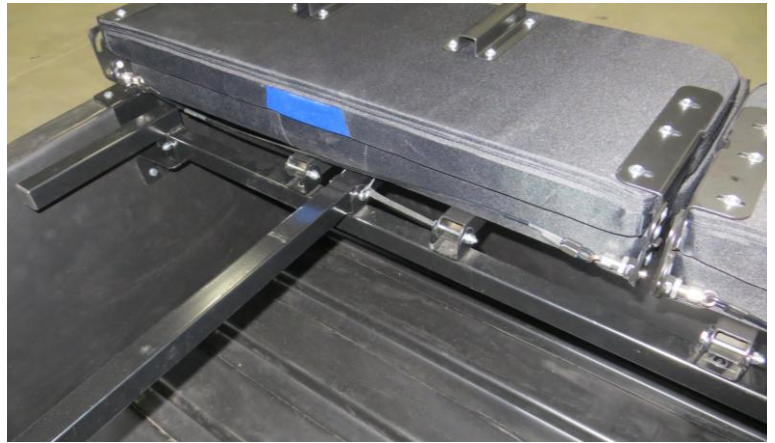
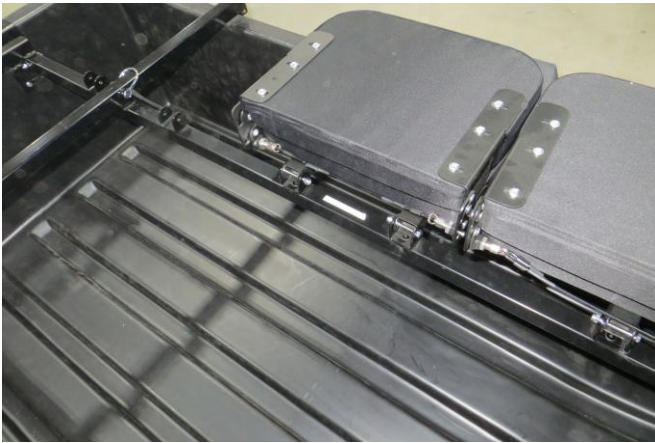
5. Attach short supports bars to the main support bar using the pins as shown below. The bars should be in the second set of brackets from each end. **Bars need to be in place when using the bench.** They may be removed when transporting the sled.



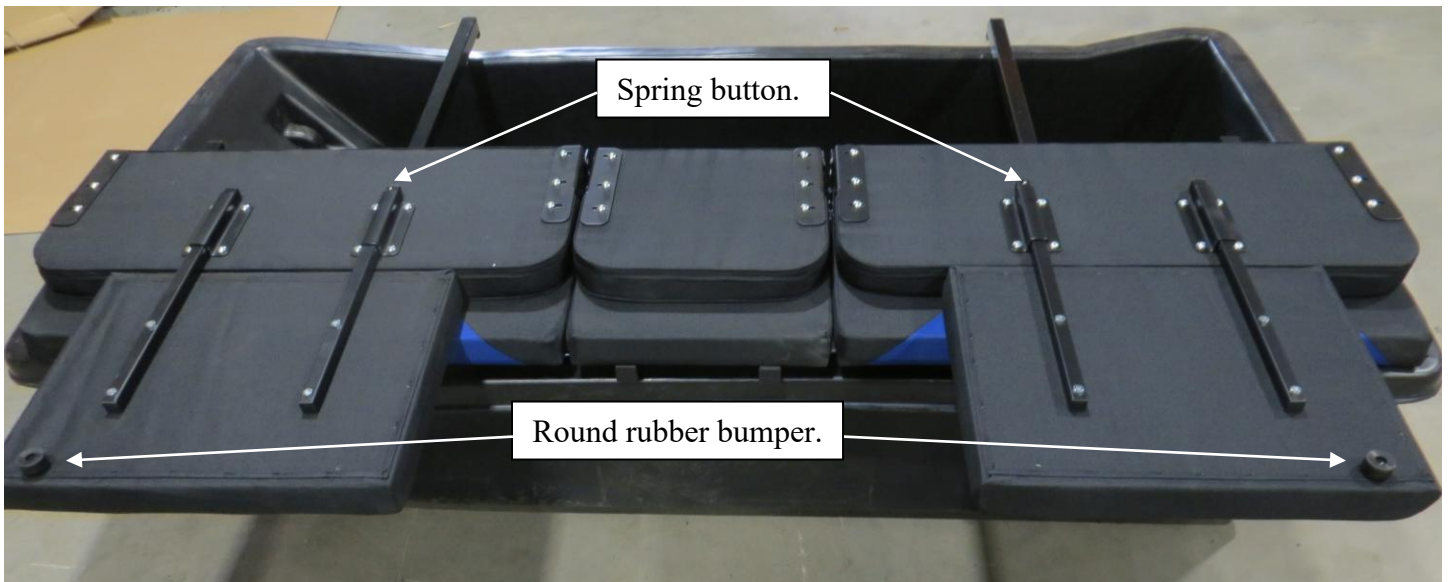
6. Attach right bench to the front of the sled. The edge of the bench should line up close to the inside edge of the sled lip. If it does not line up then it is the left bench. Secure with $\frac{1}{4}$ x 2" bolts and nylock nuts.



7. Attach center seat and left seat. Secure with $\frac{1}{4}$ x 2" bolts and nylock nuts.



8. Insert headrests as shown below. Press small spring button to insert. There is a right and left headrest. The round rubber bumper should be on the outside corner.



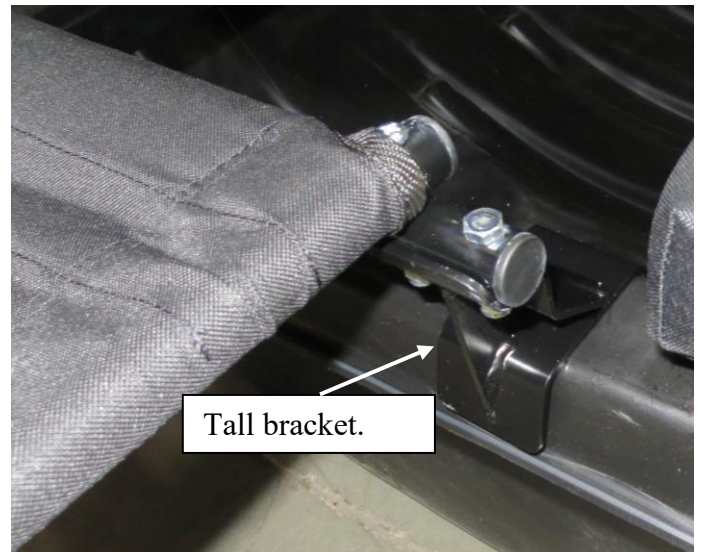
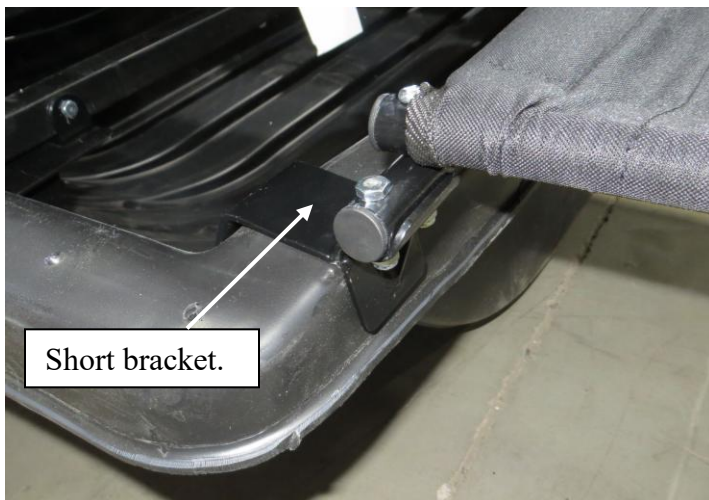
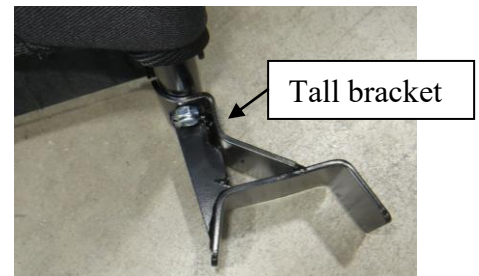
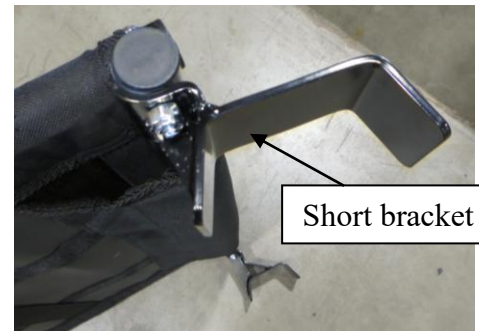
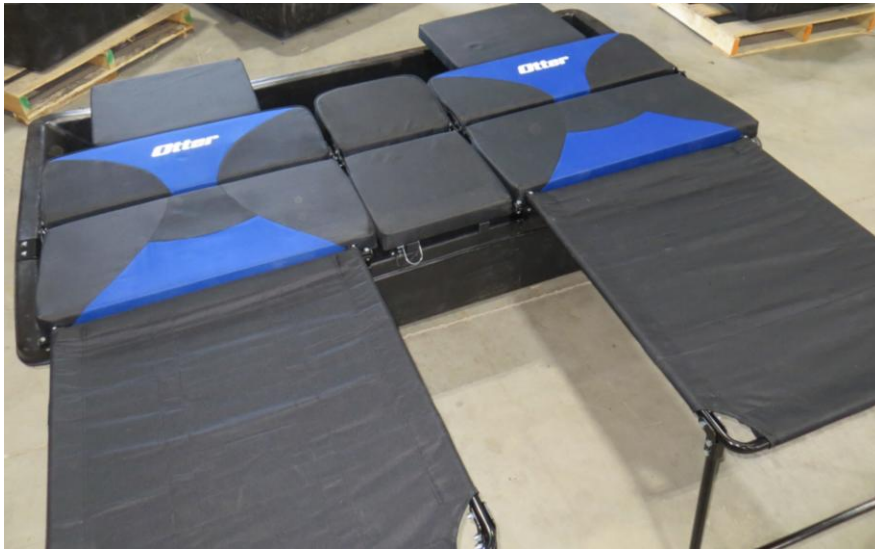
9. Install safety latch on center seat. Place bracket next to the bar on center seat. Place pin through the holes. Mark one hole. Drill holes in sled with $\frac{5}{16}$ " drill bit. Secure brackets with $\frac{1}{4}$ x 1" bolts. Place a washer under the bracket if necessary to raise it.



10. Place center console on back of center seat. Small notches on the bottom should fit over the top of the screws. Secure in 4 places with screws.



11. Install cots as shown. There is a left and a right one. The shorter support bracket should go to the outside.



12. Each backrest may be operated independently. To adjust the backrest, pull the release cable and move the backrest. **Note: The cable needs to be pulled each time the backrest is adjusted, or it will get out of sync.** If this happens pull the cable and fold the backrest all the way forward. It can then be moved to the upright position and will operate normally. The only time the cable does not have to be pulled is when it is moved from the folded forward position to the upright position.

